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## European Technical Assessment

**ETA 13/0836**  
of 21.09.2021



### General part

#### Technical Assessment Organism issuing the ETA: ITeC

ITeC has been designed in agreement with Article 29 of the Regulation (UE) No 305/2011 and it is a member of EOTA (European Organisation for Technical Assessment).

**Trade name of the construction product**

**webertherm acoustic**

**Product family to which the construction product belongs**

Product Area Code: 04

External Thermal Insulation Composite Systems (ETICS) with rendering on MW for the use as external insulation of building walls.

**Manufacturer**

**Saint-Gobain Weber Cemarsa SA**

Ctra. C-17 km. 2  
ES08110 Montcada i Reixac (Barcelona)  
Spain  
www.es.weber

**Manufacturing plant(s)**

According to Annex N kept by ITeC.

**This European Technical Assessment contains**

25 pages including 4 annexes which form an integral part of this assessment

and

Annex N, which contains confidential information and is not included in the European Technical Assessment when that assessment is publicly available.

**This European Technical Assessment is issued in accordance with Regulation (EU) 305/2011, on the basis of**

EAD 040083-00-0404 *External Thermal Insulation Composite Systems (ETICS) with renderings*, edition 2019.

**This ETA replaces**

ETA 13/0836 issued on 28.07.2020.

### **General comments**

Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full (excepted the confidential Annex referred to above). However, partial reproduction may be made, with the written consent of the issuing Technical Assessment Body. Any partial reproduction has to be identified as such.

## Specific parts of the European Technical Assessment

### 1 Technical description of the product

**webertherm acoustic** is an ETICS (External Thermal Insulation Composite System) with rendering – a kit comprising components which are factory-produced by the manufacturer or component suppliers. The ETICS manufacturer is ultimately responsible for all components of the ETICS specified in this ETA.

The ETICS kit comprises a prefabricated insulation product of mineral wool (MW) to be mechanically fixed onto a wall with supplementary adhesive. The insulation product is faced with a rendering system consisting of several layers (site applied), one of which contains reinforcement. The rendering is applied directly to the insulating panels, without any air gap or disconnecting layer. The methods of fixing and the relevant components are specified in the table below.

The ETICS includes special fittings (e.g. base profiles, corner profiles...) to treat details of ETICS (connections, apertures, corners, parapets, sills...). The assessment and performance of these components is not addressed in this ETA, though the ETICS manufacturer is responsible for adequate compatibility and performance within the ETICS when the components are delivered as a part of the kit.

Composition of the ETICS:

	Components	Coverage (kg/m <sup>2</sup> )	Thickness (mm)
<b>Mechanically fixed ETICS with anchors with supplementary adhesive</b> (pursuant to ETA holder's instructions, the minimal bonded surface shall be 40%. National application documents shall be taken into account.)			
<b>Adhesive</b>	<b>webertherm base</b> (cement base powder requiring addition of 21% – 25 % water, 5,25 l - 6,25 l of water per 25 kg).	6 to 15	4 to 10
<b>Insulation product</b>	<b>webertherm placa clima 34</b> . Mineral wool panel (MW). See Annex 1 for product characteristics.	--	60 to 200
	<b>webertherm placa DUO</b> . Mineral wool panel (MW). See Annex 1 for product characteristics.	--	50 to 220
	<b>webertherm placa TF Profi</b> : Mineral wool panels (MW). See Annex 1 for product characteristics.	--	60 to 200
	Other standard mineral wool (MW) insulation panels according to EN 13162 with the characteristics described in Annex 1 and the thicknesses specified above can be used.		
<b>Base coat</b>	<b>webertherm base</b> (cement base powder requiring addition of 21% - 25% water, 5,25 l - 6,25 l water per 25 kg). Identical to the adhesive equally named above.	6 to 9	4 to 6
<b>Glass fibre mesh</b>	<b>webertherm malla 160</b> : standard glass fibre mesh. See Annex 3 for product characteristics.	--	--

	Components	Coverage (kg/m <sup>2</sup> )	Thickness (mm)
<b>Key coat</b>	<b>webertene primer:</b> ready to use water based alkali resistant dispersion of synthetic resins. This product has to be applied before the following finishing coats:		
	- webertene classic XL	0,36	--
	- webertene classic L	(prepa-	
	- webertene advance M	red)	
	- webertene advance S		
	- webertene advance XS		
	- webertene extraclean active		
	- weberplast decor M		
<b>Finishing coats</b>	<b>webertene classic XL:</b> acrylic binder ready to use paste (particle size max. 2,5 mm). Floated finishing aspect.	3,5	3,0
	<b>webertene classic L:</b> acrylic binder ready to use paste (particle size max. 1,5 mm). Floated finishing aspect.	2,7	1,8
	<b>webertene advance M:</b> siloxane binder ready to use paste (particle size max. 1,2 mm). Floated finishing aspect.	1,95	1,5
	<b>webertene advance S:</b> siloxane binder ready to use paste (particle size max. 0,8 mm). Floated finishing aspect.	1,75	1,2
	<b>webertene advance XS:</b> siloxane binder ready to use paste (particle size max. 0,5 mm). Floated finishing aspect.	1,50	0,8
	<b>webertene extraclean active:</b> silicate binder ready to use paste (particle size max. 1,5 mm). Floated finishing aspect.	2,0 to 3,0	2,0 to 3,0
	<b>weberplast decor M:</b> acrylic binder ready to use paste (particle size max. 1,5 mm). Floated finishing aspect.	2,0 to 2,5	2,0
<b>Fixings</b>	See Annex 2.	Remain under the ETA holder responsibility.	
<b>Ancillary components</b>	Other components:		
	- <b>webertherm perfil arranque:</b> aluminium profile and its fixing device for its use in the base of the façade.		Remain under the ETA holder responsibility.
	- <b>webertherm perfil goterón:</b> PVC profile with an alkali resistant mesh for its use in corners, tops and sills of windows.		
	- <b>weberflex P100:</b> polyurethane sealant, type F, class 25 HM (ISO 11600).		

Table 1: Components of the ETICS **webertherm acustic**.

## 2 Specification of the intended use(s) in accordance with the applicable EAD

This ETICS is intended for use as external insulation of buildings' walls. The walls are made of masonry (bricks, blocks, stones ...) or concrete (cast on site or as prefabricated panels). The characteristics of the walls shall be verified prior to use of the ETICS, especially regarding conditions for reaction to fire classification and for fixing of the ETICS either by bonding or mechanically. The ETICS is designed to give the wall to which it is applied satisfactory thermal insulation.

The ETICS is made of non load-bearing construction components. It does not contribute directly to the stability of the wall on which it is installed, but it can contribute to its durability by providing enhanced protection from the effect of weathering.

The ETICS can be used on new or existing (retrofit) vertical walls. It can also be used on horizontal or inclined surfaces which are not exposed to precipitation.

The ETICS is not intended to ensure the airtightness of the building.

The product will be installed according to the manufacturer's instructions.

The provisions made in this ETA are based on an assumed working life of at least 25 years for **webertherm acoustic** system. These provisions are based upon the current state of the art and the available knowledge and experience.

The indications given on the working life cannot be interpreted as a guarantee given by the producer but are to be regarded only as a mean for choosing the right products in relation to the expected economically reasonable working life of the works.

## 3 Performance of the product and reference to the methods used for its assessment

Performance of the system **webertherm acoustic** related to the basic requirements for construction works (hereinafter BWR) were determined according to EAD 040083-00-0404 for *External Thermal Insulation Composite Systems (ETICS) with Rendering*. Essential characteristics of **webertherm acoustic** are indicated in the following sections.

Essential characteristic	ETA section	Performance
<b>Basic Works Requirement 2: Safety in case of fire</b>		
Reaction to fire	3.1	<u>Reaction to fire of the ETICS:</u> See table 3 for details.
		<u>Reaction to fire of the insulation material:</u> webertherm placa clima 34: class A2-s1,d0. webertherm placa DUO: class A1. webertherm placa TF Profi: class A1.
		<u>Reaction to fire of PU foam adhesive:</u> Not relevant.
Façade fire performance	--	Not assessed

Essential characteristic	ETA section	Performance
Propensity to undergo continuous smouldering of ETICS	--	Not assessed.
<b>Basic Works Requirement 3: Hygiene, health and the environment</b>		
Content, emission and/or release of dangerous substances – leachable substances	--	Not assessed.
Water absorption	3.2.1	<p><u>Water absorption of the base coat and the rendering system:</u>            &lt; 1 kg/m<sup>2</sup> after 1 hour            &lt; 0,5 kg/m<sup>2</sup> after 24 hours            See table 4 for results.</p> <p><u>Water absorption of the insulation product:</u>            According to DoP: WS [<math>\leq</math> 1,0 kg/m<sup>2</sup>] (see table A1.1).</p>
Water tightness of the ETICS: hygrothermal behaviour	--	Test passed (without defects).The ETICS is assessed as resistant to hygrothermal cycles.
Water tightness: freeze-thaw behaviour	--	According to the water absorption test results, all combinations are freeze-thaw resistant.
Impact resistance	3.2.2	See table 5 for results.
Water vapour permeability	3.2.3	<p><u>Water vapour permeability of the rendering system:</u>            See table 6 for results.</p> <p><u>Water vapour permeability of the insulation product:</u>            According to DoP: MU1 (see table A1.1).</p>
<b>Basic Works Requirement 4: Safety and accessibility in use</b>		
Bond strength between base coat and insulation product	3.3.1	< 80 kPa. Cohesive failure in the insulation product. See table 7 for results.
Bond strength between adhesive and substrate	--	Not relevant for mechanically fixed systems with supplementary adhesive.
Bond strength between adhesive and insulation product	--	Not relevant for mechanically fixed systems with supplementary adhesive.
Bond strength of the foam adhesives	--	Not relevant.

Essential characteristic	ETA section	Performance
Fixing strength (transverse displacement)	--	<p>Test not required because the ETICS fulfils the two following criteria:</p> <p>Mechanically fixed ETICS with supplementary adhesive, where the bonded area exceeds 20%</p> <p>and</p> <p><math>E \times d &lt; 50.000 \text{ N/mm}</math>,</p> <p>where:</p> <ul style="list-style-type: none"> <li>- E: modulus of elasticity of the base coat without mesh = 722 MPa.</li> <li>- d: mean dry thickness of the base coat = 5 mm.</li> </ul> <p><math>E = 3610 \text{ N/mm} &lt; 50000 \text{ N/mm}</math>.</p>
Wind load resistance	3.3.2 Annex 4	<p><u>Pull-through test of the fixings:</u></p> <p>See section 3.3.2 and Annex 4 for results.</p> <p><u>Static foam block test:</u></p> <p>Not assessed.</p> <p><u>Dynamic wind uplift test:</u></p> <p>Not assessed.</p>
Tensile strength perpendicular to the faces of insulation product	3.3.3	<p><u>In dry conditions:</u></p> <p>According to DoP:</p> <ul style="list-style-type: none"> <li>- webertherm placa clima 34: TR7,5 (see table A1.1).</li> <li>- webertherm placa DUO: TR7,5 (see table A1.1).</li> <li>- webertherm placa TF profi: TR10 (see table A1.1).</li> </ul> <p>See table 11 for results.</p> <p><u>In wet conditions:</u></p> <p>See table 11 for results.</p>
Shear strength and shear modulus of elasticity test of ETICS	--	Test not necessary (mechanically fixed ETICS with supplementary adhesive).
Pull-through resistance of fixings from profiles	--	Not relevant.
Render strip tensile test	--	Not assessed.
Shear strength and shear modulus of foam adhesives	--	Not relevant.
Post expansion behaviour of foam adhesives	--	Not relevant.

Essential characteristic	ETA section	Performance
Bond strength after ageing	3.3.4	< 80 kPa. Cohesive rupture in the insulation product. See table 12 for results.
Mechanical and physical characteristics of the mesh	Annex 3	<u>Tensile strength of the glass fibre mesh:</u> See A3.1 for results. <u>Protection of metal mesh:</u> Not relevant.
<b>Basic Works Requirement 5: Protection against noise.</b>		
Airborne sound insulation of ETICS	--	Not assessed.
Dynamic stiffness of the thermal insulation product	--	Not assessed
Air flow resistance of the thermal insulation product	--	Not assessed.
<b>Basic Works Requirement 6: Energy economy and heat retention.</b>		
Thermal resistance and thermal transmittance of ETICS	3.5	See section 3.5 and table 13 for results and calculations.

**Table 2:** Essential characteristics of the ETICS **webertherm acoustic**.

### 3.1 Safety in case of fire (BWR 2)

#### 3.1.1 Reaction to fire

*EAD 040083-00-0404, clause 2.2.1.*

The reaction to fire of the system **webertherm acoustic** according to EN 13501-1 is defined in table 2.

ETICS Configuration	Reaction to fire classification acc. to EN 13501-1
Adhesive: webertherm base	A2-s2,d0
Insulation: mineral wool with a reaction to fire class of A2-s1,d0	
Base coat: webertherm base	
Glass fibre mesh: webertherm malla 160	
Key coat: webertene primer	
Finishing coat: weberplast decor M	



ETICS Configuration	Reaction to fire classification acc. to EN 13501-1
Adhesive: webertherm base	
Insulation: : mineral wool with a reaction to fire class of A2-s1,d0	
Base coat: webertherm base	
Glass fibre mesh: webertherm malla 160	
Key coat: webertene primer	
Finishing coat: <ul style="list-style-type: none"> <li>- webertene classic XL</li> <li>- webertene classic L</li> <li>- webertene advance M</li> <li>- webertene advance S</li> <li>- webertene advance XS</li> <li>- webertene extraclean active</li> </ul>	A2-s1,d0

**Table 3:** Reaction to fire classification for the different configurations of **webertherm acoustic**.

Note: A European reference fire scenario has not been laid down for facades. In some Member States, the classification of ETICS according to EN 13501-1 might not be sufficient for the use in facades. An additional assessment of ETICS according to national provisions (e.g. on the basis of a large scale test) might be necessary to comply with Member State regulations, until the existing European classification system has been completed.

## 3.2 Hygiene, health and environment (BWR 3)

### 3.2.1 Water absorption

*EAD 040083-00-0404, clause 2.2.5.1.*

Base coat **webertherm base**:

- Water absorption after 1 hour < 1 kg/m<sup>2</sup>
- Water absorption after 24 hours < 0,5 kg/m<sup>2</sup>

Rendering system	Water absorption (kg/m <sup>2</sup> )	
	After 1 hour	After 24 hours
Base coat + key coat + finishing coats, indicated hereafter:		
<b>webertherm base + webertene primer + webertene classic XL</b>	< 0,5 (Test result: 0,025)	< 0,5 (Test result: 0,219)
<b>webertherm base + webertene primer + webertene classic L</b>	< 0,5 (Test result: 0,019)	< 0,5 (Test result: 0,219)
<b>webertherm base + webertene primer + webertene advance M</b>	< 0,5 (Test result: 0,030)	< 0,5 (Test result: 0,147)
<b>webertherm base + webertene primer + webertene advance S</b>	< 0,5 (Test result: 0,030)	< 0,5 (Test result: 0,147)
<b>webertherm base + webertene primer + webertene advance XS</b>	< 0,5 (Test result: 0,030)	< 0,5 (Test result: 0,147)
<b>webertherm base + webertene primer + webertene extraclean active</b>	< 0,5 (Test result: 0,040)	< 0,5 (Test result: 0,065)
<b>webertherm base + webertene primer + weberplast decor M</b>	< 0,5 (Test result: 0,015)	< 0,5 (Test result: 0,046)

Table 4: Water absorption test results (mean values).

### 3.2.2 Impact resistance

EAD 040083-00-0404, clause 2.2.8.

Finishing coat	Diameter of the impact of 3 Joule (mm)	Diameter of the impact of 10 Joule (mm)	Category
<b>webertene classic XL / L**</b>	0	17	I
	0	20	
	0	24	
	No cracks	No cracks	
<b>webertene advance M / S*</b>	11,7	24,2	I
	10,0	26,7	
	12,0	32,7	
	9,4	23,8	
	8,5	25,8	
	No cracks	No cracks	
<b>webertherm placa clima 34</b>	17,8	24,2	II
	12,2	27,4	
	11,0	27,8	
	12,9	22,5	
	10,9	17,0	
	(a)	(b)	
	10,9	14,6	
<b>webertene extraclean active*</b>	11,1	12,4	I
	10,3	14,7	
	10,7	14,9	
	11,3	14,5	
	No cracks	No cracks	

Finishing coat		Diameter of the impact of 3 Joule (mm)	Diameter of the impact of 10 Joule (mm)	Category
webertherm placa DUO	webertene classic XL / L**	0	22	I
		0	24	
		0	25	
		No cracks	No cracks	
	webertene advance M / S*	13,9	21,5	I
		11,1	18,7	
		11,1	20,5	
		8,8	22,5	
		6,0	23,8	
		No cracks	No cracks	
webertene advance XS*	0	24,2	II	
	10,7	31,8		
	16,4	25,5		
	12,1	20,7		
	12,3	28,7		
	(a)	(b)		
webertene extraclean active*	10,5	19,1	I	
	10,5	18,6		
	10,5	19,1		
	10,5	16,8		
	10,5	19,2		
	No cracks	No cracks		
webertherm placa TF Profi	weberplast decor M*	No marks	31,8	II
			31,4	
			30,6	
			29,8	
			36,1	
		(b)		

\* Finishing coat tested on small samples.

\*\* Finishing coat tested on the rig.

a: No deterioration or superficial damage.

b: Rendering not penetrated (superficial crack that does not penetrate as far as the insulation product).

**Table 5:** Category of use according impact resistance test results.

### 3.2.3 Water vapour permeability

EAD 040083-00-0404, clause 2.2.9.1.

Rendering system	Characteristics	Equivalent air thickness $S_d$ (m)
Base coat + key coat + finishing coats, indicated hereafter:		
<b>webertherm base + webertene primer + webertene classic XL</b>	Particle size max. 2,5 mm. Floated finishing aspect.	$\leq 1,0$ (Test result: 0,52)
<b>webertherm base + webertene primer + webertene classic L</b>	Particle size max. 1,5 mm. Floated finishing aspect.	$\leq 1,0$ (Test result: 0,40)
<b>webertherm base + webertene primer + webertene advance M</b>	Particle size max. 1,2 mm. Floated finishing aspect.	$\leq 1,0$ (Test result: 0,27)

Rendering system Base coat + key coat + finishing coats, indicated hereafter:	Characteristics	Equivalent air thickness $S_d$ (m)
<b>webertherm base + webertene primer + webertene advance S</b>	Particle size max. 0,8 mm. Floated finishing aspect.	$\leq 1,0$ (Test result: 0,27)
<b>webertherm base + webertene primer + webertene advance XS</b>	Particle size max. 0,5 mm. Floated finishing aspect.	$\leq 1,0$ (Test result: 0,27)
<b>webertherm base + webertene primer + webertene extraclean active</b>	Particle size max. 1,5 mm. Floated finishing aspect.	$\leq 1,0$ (Test respot: 0,17)
<b>webertherm base + webertene primer + weberplast decor M</b>	Particle size max. 1,5 mm. Floated finishing aspect.	$\leq 1,0$ (Test report: 0,61)

**Table 6:** Water vapour permeability test results.

### 3.3 Safety and accessibility in use (BWR 4)

#### 3.3.1 Bond strength between base coat and insulation product

*EAD 040083-00-0404, clause 2.2.11.1.*

Bond strength between base coat and insulation product: < 80 kPa (cohesive rupture in the insulation product).

		Bond strength		
		Minimum value (kPa)	Mean value (kPa)	Rupture typology
On samples after 28 days drying under the same conditions of the rig	<b>webertherm placa clima 34</b>	5,0	<b>6,0</b>	C
	<b>webertherm placa DUO</b>	6,0	<b>10,0</b>	C
After hygrothermal cycles on the rig	<b>webertherm placa clima 34</b>	17,0	<b>44,0</b>	C
	<b>webertherm placa DUO</b>	38,0	<b>43,0</b>	C

A: adhesive rupture; B: cohesive rupture in adhesive; C: cohesive rupture in insulation product.

**Table 7:** Bond strength between the base coat and the insulation product.

#### 3.3.2 Wind load resistance of mechanically fixed ETICS

*EAD 040083-00-0404, clause 2.2.13. – Pull-through test of fixings.*

<b>Anchors</b>	<b>Plate diameter (mm)</b>	$\geq 60$	
	<b>Plate stiffness (kN/mm)</b>	$\geq 0,6$	
<b>Insulation product</b>	<b>Type</b>	webertherm placa clima 34	
	<b>Tensile strength perpendicular to the faces (kPa)</b>	5,7	6,3
	<b>Thickness (mm)</b>	$\geq 60$	$\geq 100$
<b>Anchors placed at the body of the insulation product</b>	<b>R<sub>panel</sub> (kN) in dry conditions</b>	Minimal: 0,185	Minimal: 0,230
		Mean: 0,234	Mean: 0,250
<b>Anchors placed at joints of the insulation product</b>	<b>R<sub>panel</sub> (kN) in wet conditions</b>	Minimal: 0,082	Not assessed
		Mean: 0,091	Not assessed

**Table 8:** Pull-through test results for anchors with a plate stiffness  $\geq 0,6$  kN/mm and with webertherm placa clima 34.

<b>Anchors</b>	<b>Plate diameter (mm)</b>	$\geq 60$	
	<b>Plate stiffness (kN/mm)</b>	$\geq 0,6$	
<b>Insulation product</b>	<b>Type</b>	webertherm placa DUO	
	<b>Tensile strength perpendicular to the faces (kPa)</b>	$\geq 7,5$	
	<b>Thickness (mm)</b>	$\geq 50$	$\geq 80$
<b>Anchors placed at the body of the insulation product</b>	<b>R<sub>panel</sub> (kN) in dry conditions</b>	Minimal: 0,297	Minimal: 0,172
		Mean: 0,346	Mean: 0,193*
	<b>R<sub>panel</sub> (kN) in wet conditions</b>	Minimal: 0,245	Not assessed
		Mean: 0,254	Not assessed
<b>Anchors placed at joints of the insulation product</b>	<b>R<sub>joint</sub> (kN) in dry conditions</b>	Minimal: 0,223	Not assessed
		Mean: 0,273	Not assessed
	<b>R<sub>joint</sub> (kN) in wet conditions</b>	Minimal: 0,157	Not assessed
		Mean: 0,196	Not assessed

\* Countersunk assembly.

**Table 9:** Pull-through test results for anchors with a plate stiffness  $\geq 0,6$  kN/mm and with webertherm placa DUO.

<b>Anchors</b>	<b>Plate diameter (mm)</b>	≥ 60	
	<b>Plate stiffness (kN/mm)</b>	≥ 0,4	
<b>Insulation product</b>	<b>Type</b>	MW panel: webertherm placa DUO	
	<b>Tensile strength perpendicular to the faces (kPa)</b>	≥ 7,5	
	<b>Thickness (mm)</b>	≥ 80	≥ 120
<b>Anchors placed at the body of the insulation product</b>	<b>R<sub>panel</sub> (kN) in dry conditions</b>	Minimal: 0,373	Minimal: 0,454
		Mean: 0,410	Mean: 0,503
	<b>R<sub>panel</sub> (kN) in wet conditions</b>	Not assessed	Minimal: 0,368
		Not assessed	Mean: 0,406
<b>Anchors placed at joints of the insulation product</b>	<b>R<sub>joint</sub> (kN) in dry conditions</b>	Minimal: 0,362**	Not assessed
		Mean: 0,392**	Not assessed

\*\* Plate diameter of 90 mm.

**Table 10:** Pull-through test results for anchors with a plate stiffness ≥ 0,4 kN/mm and with webertherm placa DUO.

See the load/displacement graph in the Annex 4.

The design load resistance of the ETICS fixed with anchors is determined as follows:

$$R_d = \frac{R_{panel} \cdot n_{panel} + R_{joint} \cdot n_{joint}}{\gamma}$$

Where:

$n_{panel}$  number of anchors not placed at the panel joint, per m<sup>2</sup>

$n_{joint}$  number of anchors placed at the panel joint, per m<sup>2</sup>

$\gamma$  national safety factor

The test results are also valid for:

- Insulation product of the same type with higher thickness and/or higher tensile strength perpendicular to the faces.
- Anchors with the same or larger plate diameter and/or the same or higher plate stiffness (see EOTA Technical Report n° 26).

### 3.3.3 Tensile test perpendicular to the faces of thermal insulation product

EAD 040083-00-0404, clause 2.2.14.

Thickness (mm)		webertherm placa clima 34		webertherm placa DUO				webertherm placa TF Profi		
		60	120	50	60	80	100	120		
Dry conditions (according to DoP)		7,5		7,5				10,0		
Tensile strength perpendicular to the faces (kPa)	Dry conditions	Mean	5,7	7,83	8,4	6,5	9,0	13	10	-
		Min.	4,8	7,15	8,0	6,0	8,0	11	7	-
	Wet conditions after 7 days	Mean	4,3	-	10,0	-	6,0	-	-	-
		Min.	3,2	-	9,0	-	5,0	-	-	-
	Wet conditions after 28 days	Mean	2,9	-	7,0	-	5,0	-	-	-
		Min.	2,5	-	5,0	-	4,0	-	-	-

Table 11: Tensile strength perpendicular to the faces of the thermal insulation product.

### 3.3.4 Bond strength after ageing

EAD 040083-00-0404, clause 2.2.20.

Rendering system tested	Bond strength (kPa)	
	Individual	Mean
<i>Base coat + key coat + finishing coats, indicated hereafter:</i>		
webertherm base + webertene primer + webertene classic XL	5	6
	6	
	5	
	7	
	6	
	7	
webertherm base + webertene primer + webertene classic L (*)	26	27
	31	
	28	
	32	
	17	
	10	
webertherm base + webertene primer + webertene advance M	7	9
	9	
	8	
	9	
webertherm base + webertene primer + webertene advance S	5	6
	6	
	7	
	7	
	6	

Rendering system tested	Bond strength (kPa)	
	Individual	Mean
webertherm base + webertene primer + webertene advance XS	8	8
	8	
	7	
	8	
	8	
webertherm base + webertene primer + webertene extraclean active	8	8
	9	
	8	
	9	
	7	
webertherm base + webertene primer + weberplast decor M	9	8
	9	
	7	
	7	
	7	

Note:

- In all cases a cohesive rupture has occurred in the insulation product.
- (\*) Tested on the rig after hygrothermal cycles.

**Table 12:** Bond strength test results (mean values).

### 3.4 Energy economy and heat retention (BWR 6)

*EAD 040083-00-0404, clause 2.2.23 – Thermal resistance and thermal transmittance*

The thermal resistance of the ETICS is calculated as follows (see table below):

Insulation product	Thermal conductivity (W/m·K)	Thickness <sup>1</sup> (mm)	Thermal resistance (m <sup>2</sup> ·K/W) <sup>(2)</sup>		
			R <sub>insulation</sub>	R <sub>render</sub>	R <sub>ETICS</sub>
webertherm placa clima 34	0,034	60	1,76	0,02	1,78
		200	5,88		5,90
webertherm placa DUO	0,036	50	1,39	0,02	1,41
		220	6,11		6,13
webertherm placa TF Profi	0,035	60	1,71	0,02	1,73
		200	5,71		5,73

(1) Minimum and maximum thickness considered in the ETA.

(2) R<sub>insulation</sub>: Thermal resistance of the insulation panel (in accordance with the Declaration of Performance of the insulation panels).

R<sub>render</sub>: Thermal resistance of the render (base coat + key coat + finishing coat). See section 2.2.23.1 of EAD 040083-00-0404.

R<sub>ETICS</sub>: Thermal resistance of the ETICS (R<sub>ETICS</sub> = R<sub>insulation</sub> + R<sub>render</sub>).

**Table 13:** Thermal resistance of the ETICS.



The thermal transmittance of the substrate wall covered by the ETICS is calculated in accordance with the standard EN ISO 6946:

$$U_c = U + \chi_p * n$$

Where:  $\chi_p * n$ : has to be taken into account only if it is greater than 0,04 W/(m<sup>2</sup>·K).

$U_c$ : global (corrected) thermal transmittance of the covered wall W/(m<sup>2</sup>·K).

$n$ : number of anchors (through insulation product) per m<sup>2</sup>.

$\chi_p$ : local influence of thermal bridge caused by anchor. The values listed below can be taken into account if not specified in the anchor's ETA:

= 0,002 W/K for anchors with a stainless steel screw covered by plastic material and for anchors with an air gap at the head of the screw ( $\chi_p * n$  negligible for  $n < 20$ ).

= 0,004 W/K for anchors with a galvanized steel screw with the head covered by a plastic material ( $\chi_p * n$  negligible for  $n < 10$ ).

= negligible for anchors with plastic nails (reinforced or not with glass fibres...).

$U$ : thermal transmittance of the normal part of the covered wall (excluding thermal bridges) (W/(m<sup>2</sup>·K)) determined as follows:

$$U = \frac{1}{R_i + R_{\text{render}} + R_{\text{substrate}} + R_{\text{se}} + R_{\text{si}}}$$

Where:

$R_i$ : thermal resistance of the insulation product (according to declaration of performance) in (m<sup>2</sup>·K)/W.

$R_{\text{render}}$ : thermal resistance of the render (about 0,02 (m<sup>2</sup>·K)/W).

$R_{\text{substrate}}$ : thermal resistance of the substrate of the building (concrete, brick...) in (m<sup>2</sup>·K)/W.

$R_{\text{se}}$  external surface thermal resistance in (m<sup>2</sup>·K)/W.

$R_{\text{si}}$  internal surface thermal resistance in (m<sup>2</sup>·K)/W.

#### 4 Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

According to the decision 97/556/EC amended by Decision 2001/596/EC, as amended of the European Commission<sup>1</sup>, the systems of AVCP (see EC delegated regulation (EU) No 568/2014 amending Annex V to Regulation (EU) 305/2011) given in table 14 applies.

<sup>1</sup> Diario Oficial de la Unión Europea (DOUE) L229/15 de 20/08/1997.

Diario Oficial de la Unión Europea (DOUE) L209/33 de 02/08/2011.

Trade name of the system	Intended use(s)	Level(s) or class(es) (Reaction to fire)	AVCP system
<b>webertherm acustic</b>	External thermal insulation composite system/kits (ETICS) with rendering in external walls subject to fire regulations.	A1 <sup>(2)</sup> , A2 <sup>(2)</sup> , B <sup>(2)</sup> , C <sup>(2)</sup> , D, E, F or A1 <sup>(3)</sup> to E <sup>(3)</sup>	1, 2+
	External thermal insulation composite system/kits (ETICS) with rendering in external walls not subject to fire regulations.	Any	2+

- (1) Products/material for which a clearly identifiable stage in the production process results in an improvement of the reaction to fire classification (e.g. an addition of fire retardants or a limit of organic material).
- (2) Products/materials not covered by note 1.
- (3) Products/materials that do not require to be tested for reaction to fire (e.g. products/materials of classes A1 according to Commission Decision 96/603/EC).

**Table 14:** Applicable AVPC system.

## 5 Technical details necessary for the implementation of the AVCP system, as foreseen in the applicable EAD

All the necessary technical details for the implementation of the AVCP system are laid down in the *Control Plan* deposited with the ITeC<sup>2</sup>, with which the factory production control shall be in accordance.

Products not manufactured by the kit manufacturer shall also be controlled according to the Control Plan. Where materials/components are not manufactured and tested by the supplier in accordance with agreed methods, then they shall be subject to suitable checks/tests by the kit manufacturer before acceptance.

Any change in the manufacturing procedure which may affect the properties of the product shall be notified and the necessary type-testing revised according to the *Control Plan*.

Issued in Barcelona on 21 September 2021

by the Catalonia Institute of Construction Technology.



Ferran Bermejo Nualart

Technical Director, ITeC

<sup>2</sup> The *Control Plan* is a confidential part of the ETA and is only handed over to the notified certification body involved in the assessment and verification of constancy of performance.

**ANNEX 1: Insulation product characteristics**

Descriptions and characteristics	MW panels		
	webertherm placa clima34	webertherm placa DUO	webertherm placa TF Profi
	Factory-prefabricated uncoated boards with straight edges for mechanically fixed ETICS, made of mineral wool (MW) according to EN 13162.		
Description	One density	Double density	One density
	Glass wool board	Rock wool board	Rock wool board
Reaction to fire EN 13501-1 (*)	A2-s1,d0	A1	A1
Thermal resistance ( $m^2 \cdot K/W$ )	Defined in the CE marking	Defined in the CE marking	Defined in the CE marking
Thermal conductivity ( $W/(m \cdot K)$ ) (*)	0,034	0,036	0,035
Thickness EN 823 (*)	T5 [-1% or -1 mm and + 3 mm]	T5 [-1% or -1 mm and + 3 mm]	T5 [-1% or -1 mm and + 3 mm]
Durability or the thermal resistance against heat, watering, ageing / degradation (*) EN 1604	NPD	DS(70,90) (For dimensional stability thickness only)	DS(70,90)
Tensile strength (kPa) (*) EN 1607	TR7,5	TR7,5	TR10
Compressive strength (kPa) (*) EN 826	CS(10\Y)15	CS(10\Y)20	CS(10\Y)30
Compressive strength - Point Load (N) (*) EN 12430	NPD	PL(5)300	NPD
Water absorption (short term) (*) EN 1609	WS [ $\leq 1,0 \text{ kg/m}^2$ ]	WS [ $\leq 1,0 \text{ kg/m}^2$ ]	WS [ $\leq 1,0 \text{ kg/m}^2$ ]
Water absorption (long term) (*) EN 12087	NPD	WL(P) [ $\leq 3,0 \text{ kg/m}^2$ ]	WL(P) [ $\leq 3,0 \text{ kg/m}^2$ ]
Water vapour diffusion resistance factor ( $\mu$ ) (*) EN 12086	MU1	MU1	MU1

\* Characteristics of the insulation products declared in the DoP.

**Table A1.1:** Characteristics of insulation products.

## ANNEX 2: Anchors characteristics

Anchors with an ETA according to EAD 330196-01-0604 (or according to ETAG 014 used as EAD).

The anchors are composed of a plastic expansion sleeve with a plate Ø 60 mm, and a plastic or metallic nail or screw. It is mandatory to use webertherm arandela 140 (a plate Ø 140 mm) when using webertherm espiga H1, webertherm espiga H3 or webertherm espiga SLD 5 in combination with webertherm placa clima 34 and it is voluntary when using the three fixings described above with webertherm placa DUO and with webertherm placa TF Profi. webertherm arandela 140 will not be used with the rest of the fixings.

Use categories and characteristic resistances in the substrate are given in each anchor's ETA.

Trade name	ETA reference	Mounting <sup>(1)</sup>	Plate stiffness (kN/mm)
webertherm espiga H1	ETA 11/0192	a	≥ 0,6
webertherm espiga H3	ETA 14/0130	a	≥ 0,6
webertherm espiga SLD 5	ETA 17/0077	a	≥ 0,6
webertherm espiga SRD 5	ETA 17/0077	a,b	≥ 0,6
webertherm espiga STR U 2G	ETA 04/0023	a,b	≥ 0,6

Notes:

a: surface mounting;

b: countersunk mounting is possible but it has only been assessed in this ETA for webertherm espiga STR U 2G.

**Table A2.1:** Characteristic of the fixings for the insulation products.

**ANNEX 3: Glass fibre mesh characteristics**

Trade name: webertherm malla 160.

Mesh size: 3,5 mm x 3,8 mm.

Weight per unit area  $\geq 160$  g/m<sup>2</sup>.

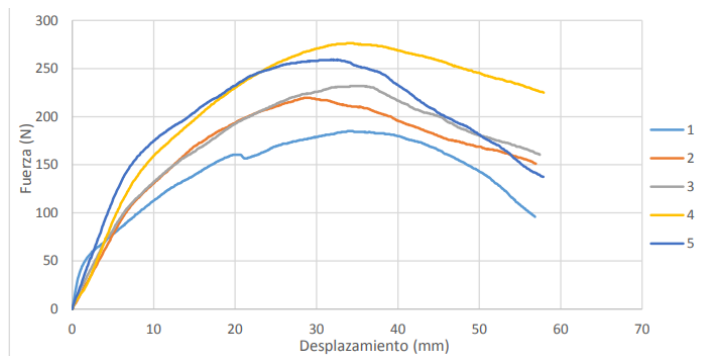
ETA reference: ETA 13/0392.

	webertherm malla 160		Required value
	Warp	Weft	
Tensile strength in the as-delivered state (mean value)	38,5 N/mm	56,5 N/mm	--
Tensile strength after artificial ageing (mean value)	25,0 N/mm	37,4 N/mm	> 20 N/mm
Residual strength after artificial ageing	65 %	66 %	> 50%
Elongation in as-delivered state (mean value)	2,57 %	3,34 %	--
Elongation after artificial ageing (mean value)	1,64 %	2,10 %	--

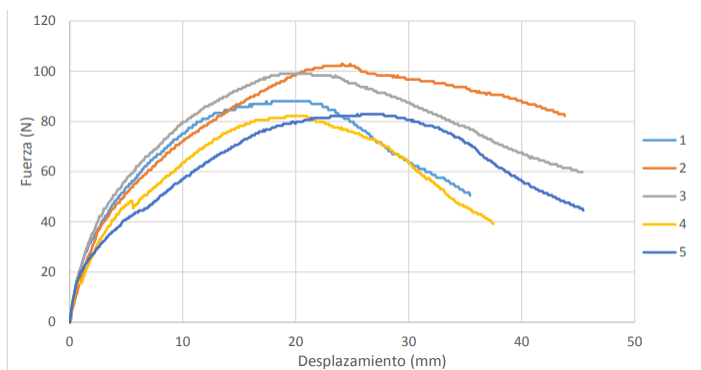
**Table A3.1:** Test results and requirements of the glass fibre mesh **webertherm malla 160**.

## ANNEX 4: Load/Displacement graphs of the pull-through test

### A4.1 Tests on webertherm placa clima 34

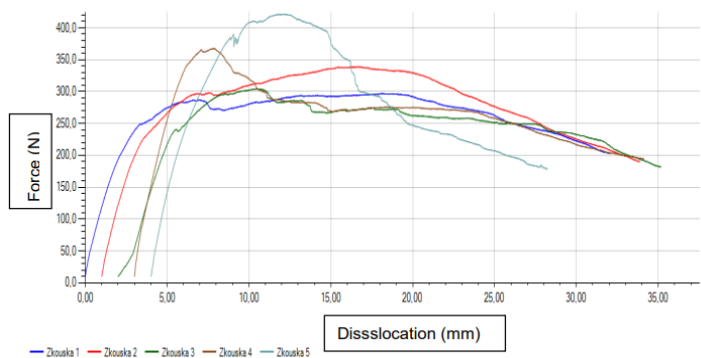


**Figure A4.1:** Load/Displacement graph of pull-through test of webertherm placa clima 34 (TR 7,5) with a thickness of 60 mm in dry conditions when the fixings are placed in the body of the insulation product and a plate stiffness  $\geq 0,6$  kN/mm.

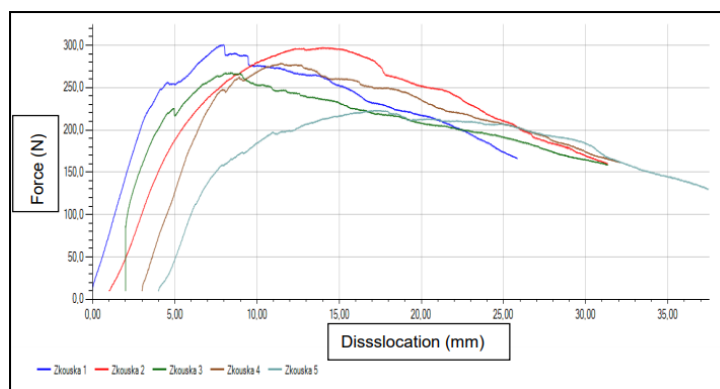


**Figure A4.2:** Load/Displacement graph of pull-through test of webertherm placa clima 34 (TR 7,5) with a thickness of 60 mm in wet conditions when the fixings are placed in the joints of the insulation product and a plate stiffness  $\geq 0,6$  kN/mm.

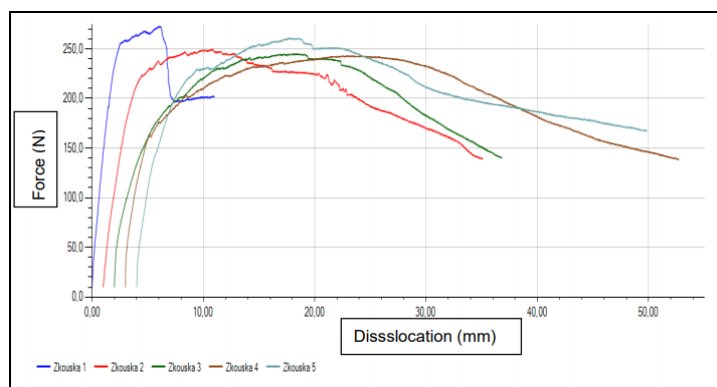
### A4.2 Tests on webertherm placa DUO



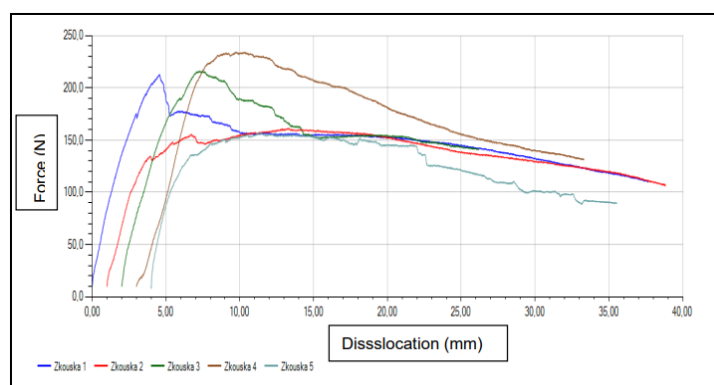
**Figure A4.3:** Load/Displacement graph of pull-through test of webertherm placa DUO (TR 7,5) with a thickness of 50 mm in dry conditions when the fixings are placed in the body of the insulation product and a plate stiffness  $\geq 0,6$  kN/mm.



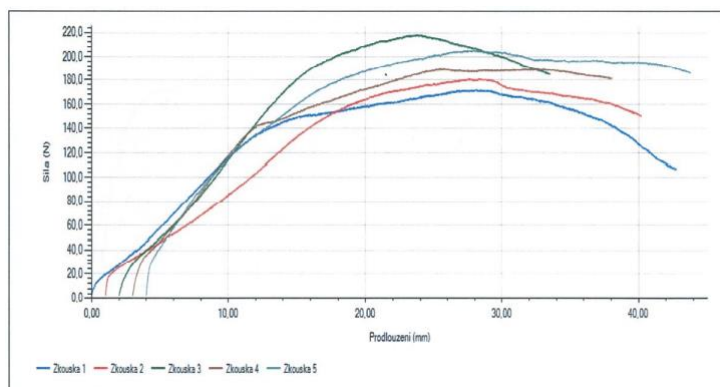
**Figure A4.4:** Load/Displacement graph of pull-through test of webertherm placa DUO (TR 7,5) with a thickness of 50 mm in dry conditions when the fixings are placed in the joints of the insulation product and a plate stiffness  $\geq 0,6$  kN/mm.



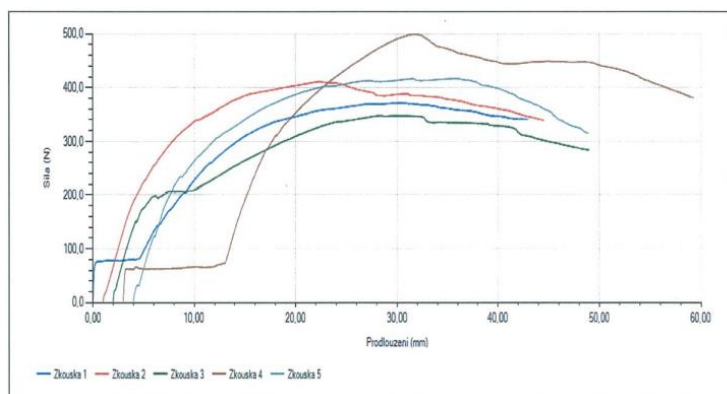
**Figure A4.5:** Load/Displacement graph of pull-through test of webertherm placa DUO (TR 7,5) with a thickness of 50 mm in wet conditions when the fixings are placed in the body of the insulation product and a plate stiffness  $\geq 0,6$  kN/mm.



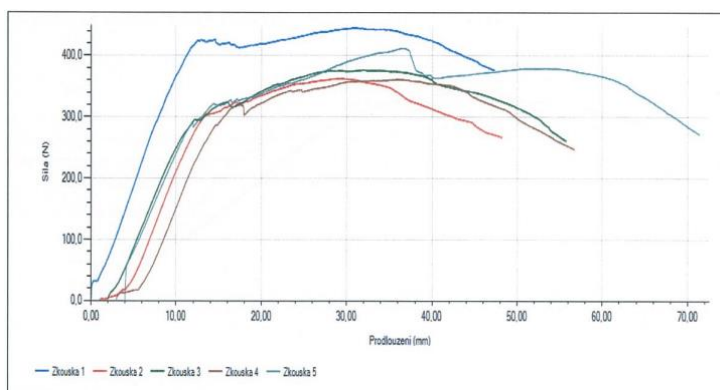
**Figure A4.6:** Load/Displacement graph of pull-through test of webertherm placa DUO (TR 7,5) with a thickness of 50 mm in wet conditions when the fixings are placed in the joints of the insulation product and a plate stiffness  $\geq 0,6$  kN/mm.



**Figure A4.7:** Load/Displacement graph of pull-through test of webertherm placa DUO (TR 7,5) with a thickness of 80 mm in dry conditions when the fixings are placed in the body of the insulation product and a plate stiffness  $\geq 0,6$  kN/mm.

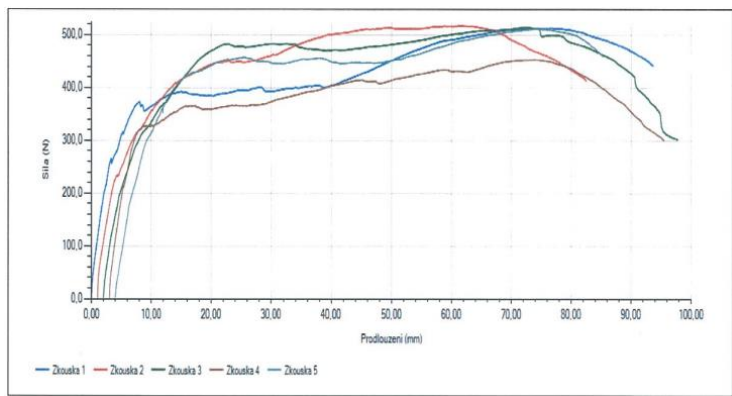


**Figure A4.8:** Load/Displacement graph of pull-through test of webertherm placa DUO (TR 7,5) with a thickness of 80 mm in dry conditions when the fixings are placed in the body of the insulation product and a plate stiffness  $\geq 0,4$  kN/mm.

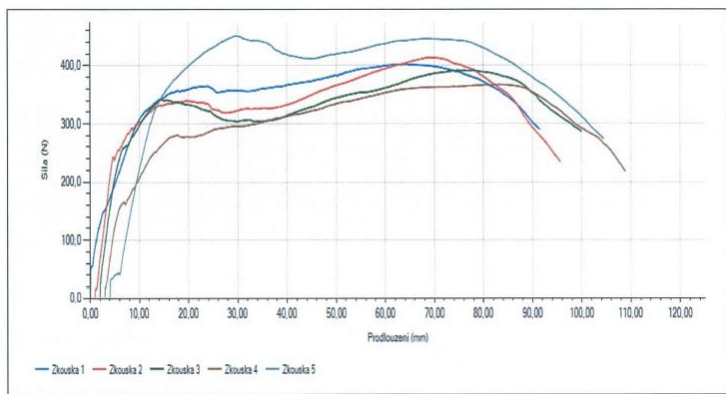


**Figure A4.9:** Load/Displacement graph of pull-through test of webertherm placa DUO (TR 7,5) with a thickness of 80 mm in dry conditions when the fixings are placed in the joints of the insulation product and a plate stiffness  $\geq 0,4$  kN/mm.





**Figure A4.10:** Load/Displacement graph of pull-through test of webertherm placa DUO (TR 7,5) with a thickness of 120 mm in dry conditions when the fixings are placed in the body of the insulation product and a plate stiffness  $\geq 0,4$  kN/mm.



**Figure A4.11:** Load/Displacement graph of pull-through test of webertherm placa DUO (TR 7,5) with a thickness of 120 mm in wet conditions when the fixings are placed in the body of the insulation product and a plate stiffness  $\geq 0,4$  kN/mm.